

TECHNYL® A 218 V35

Product Datasheet - July 2006

Description

Polyamide 66, reinforced with 35% of glass fibre, heat stabilized, for injection moulding.

Product Applications

TECHNYL A 218 V35 is used in all sectors of industry, offering an excellent combination between thermal and mechanical properties. This grade is commonly used in the automotive industry for engine components, such as:

- inlet manifolds
- air ducts - engine cover
- and various housings and liquid containers.

This product is available in natural, black and grey.

Processing

The material is supplied in airtight bags, ready for use. In the case that the virgin material has absorbed moisture, it must be dried to a final moisture content of less than 0,2% with a dehumidified air drying equipment at approx 80°C.

Recommended moulding conditions:

Barrel temperatures:

- feed zone 260 - 270°C
- compression zone 270 - 280°C
- front zone 280 - 290°C

Mould temperatures: 60 at 80°C

For more detailed information , please refer to the technical sheet Injection moulding.

Safety

Please refer to the Safety Data Sheet 66PNM9CN8FS

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The values of properties are for natural grade.

Properties	Standards	Unit	Values	
			d.a.m*.	Cond.**
Physical				
Water absorption (24 h at 23°C)	ISO 62	%	0.75	-
Density	ISO 1183-A	g/cm3	1.41	-
Molding shrinkage Parallel (1) (RHODIA-EP)	RHODIA-EP	%	0.45	-
Molding shrinkage normal or perpendicular (1) (Rhodia EP)	RHODIA-EP	%	0.75	-
Molding Shrinkage Isotropy	RHODIA-EP		0.60	-
Mechanical				
Tensile modulus	ISO 527 type 1 A	MPa	11400	8700
Tensile strain at break	ISO 527 type 1 A	%	3	4
Tensile strength at break	ISO 527 type 1 A	MPa	210	150
Flexural modulus	ISO 178	MPa	9500	6800
Charpy notched impact strength	ISO 179/1eA	kJ/m2	13.5	18.5
Charpy unnotched impact strength	ISO 179/1eU	kJ/m2	95	100
Izod notched impact strength	ISO 180/1A	kJ/m2	13	18
Flamability				
Flammability UL 94 (Thickness 1,6 mm)	ISO 1210/UL 94		HB	-
Limit Oxygen index	ISO 4589		23	-
Thermal				
Melting Temperature	ISO 11357	°C	263	-
Heat deflection temperature, 1,8 Mpa	ISO 75/Af	°C	255	-
Coef. of Linear thermal expansion parallel (23°C to 85°C)	ISO 11359	E-5 / °C	2.20	-
Electrical				
Relative permittivity	IEC 60250		3.70	4
Dissipation factor	IEC 60250		0.01	0.11
Volume resistivity	IEC 60093	E14.Ohm.cm	10	0.100000
Surface resistivity	IEC 60093	E14.Ohm	6	0.010000
Dielectric strength	IEC 60243	kV/mm	34	29
Comparative tracking index sol. A	IEC 60112	Volt	450	450

Identification Code : >PA66-GF35<

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* d.a.m = Dry As Moulded.

** Cond. = Conditioned according ISO 1110.



Engineering Plastics